Fall protection

Horizontal Lifeline System Components

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Horizontal Lifeline System Components -Types of Systems 😱

Reliance manufactures a variety of horizontal lifeline components and systems that are designed specifically for segments of industry where fall hazards that require unique, functional solutions exist. The componets outlined in this manual are common elements in the types of systems shown below; the manual does include specialty components designed for use in other highly custom areas. Many of the components in Road & Bridge, Structural Steel, and Concrete systems are common to all three types.



Road & Bridge systems use components that were developed to meet the standard requirements of road and bridge work environments, and have been thoroughly field tested on actual jobsites. Reliance Horizontal Lifeline Systems for Road and Bridge work share a common horizontal lifeline system, but use different anchor, stanchion, and other elements specific to the environment in which they are installed.

Road & Bridge Systems



Structural steel systems are designed for installation on existing structures. Most structures can be accommodated with off the shelf components. System height is 5' - 7' (1.5 - 2.1m) above the walking surface or can be configured to hang from above. System stabilization is maintained with tieback cables or strong back struts when stanchions are utilized. On structures where clamping on the top flange of I-beams is not feasible, underslung clamps may be used.

Structural Steel Systems



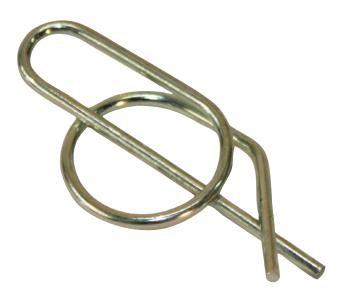
Construction projects utilizing concrete foundations are among the most common in building sites worldwide. Reliance offers several off the shelf systems which effectively address most concrete construction applications. Since each project has unique challenges, custom fabrication of brackets and structural interfaces are available upon request.

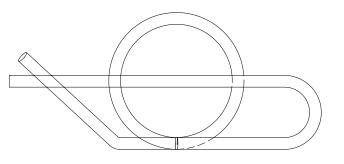
Concrete Systems



With our large selection of off the shelf components, most any structure may be fitted with a permanent or temporary Reliance horizontal lifeline. With the ability to 'tune' our lifeline systems, Reliance can accommodate clearance and span geometries that our competitors have difficulty with.

Specialty Systems

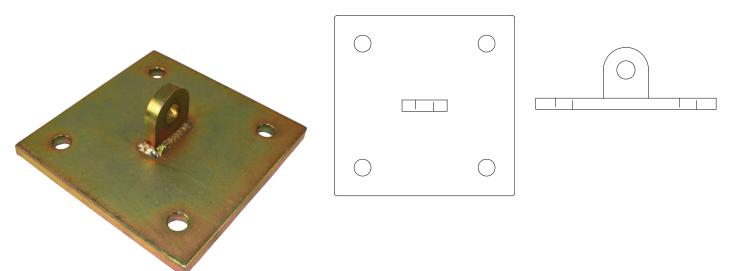




No Replaceable Parts

Bowshackle Retaining Clip Product Number: 2134

Bowshackle retaining clip. No tools required for installation.



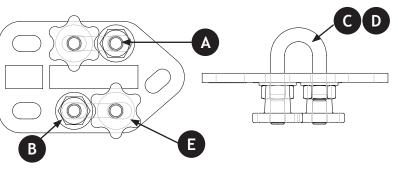
No Replaceable Parts

Rebar Anchor Stanchion System for Concrete Construction Product Number: 3083-12

8" X 8" (20cm X 20cm) single lug bolt-down anchor plate for tie back in concrete (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)





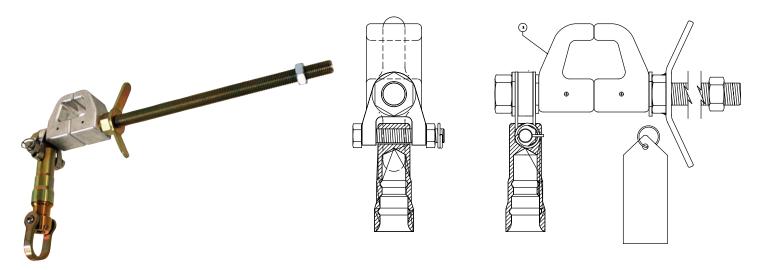


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Replaceable Parts	
Part #	Description
2112-75-6	3/4" (19mm) hex heavy nut (A)
2122-75-2	3/4" (19mm) flat washer wide (B)
6200-011-29	'J'-bolt for 3088-011 (C)
6200-014-29	'J'-Bolt for 3088-014 (D)
6200-30	Knob handle (E)

Horizontal Lifeline Rebar Anchor Assembly Product Number: 3088-0XX

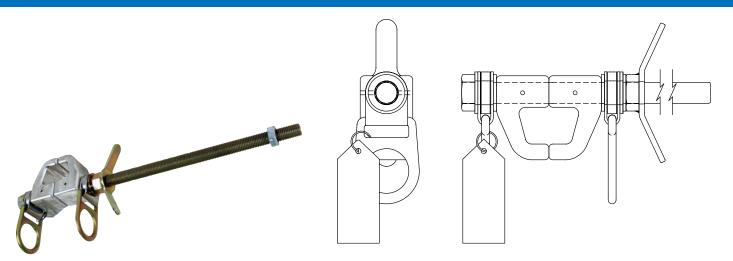
HLL Rebar Anchor Assembly for rebar Direct Connect system. 3088-011 for #6-#11 Rebar. 3088-014 for #12-#14 Rebar



No Replaceable Parts

Adjustable Width Beam Anchor Product Number: 3089

Allows for remote connection of the 2260 anchor point to the 3089 beam anchor utilizing the 2262 pole. Attaches to I-Beams with 4" to 16-5/8" flanges and 1/4" to 1-3/4" flange thickness (4 - 41.5cm width, .6 - 4.4cm thick)



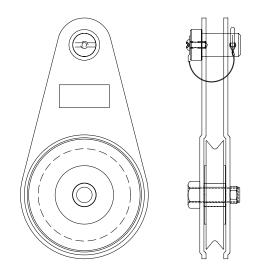
No Replaceable Parts

Adjustable Width Beam Anchor Product Number: 3098

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Dual anchor ring for personal fall arrest equipment or engineered Horizontal Lifeline. Attaches to I-Beams with 4" to 16-5/8" flanges and 1/4" to 1-3/4" flange thickness (4 - 41.5cm width, .6 - 4.4cm thick)





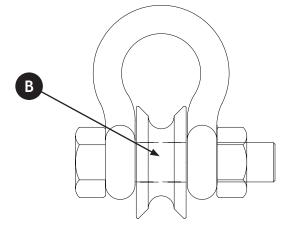
No Replaceable Parts

Pulley with Stainless Steel Side Plates Product Number: 5100

Pulley with Stainless Steel Side Plates.



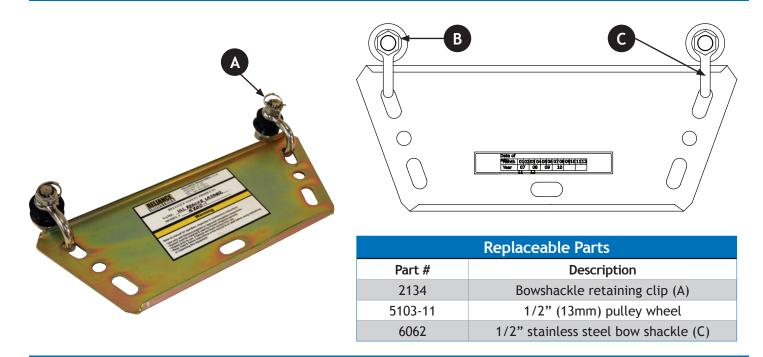




Replaceable Parts	
Part #	Description
2134	Bowshackle retaining clip (A)
5103-11	1/2" (13mm) pulley wheel

Bow Shackle Pulley Product Number: 5103

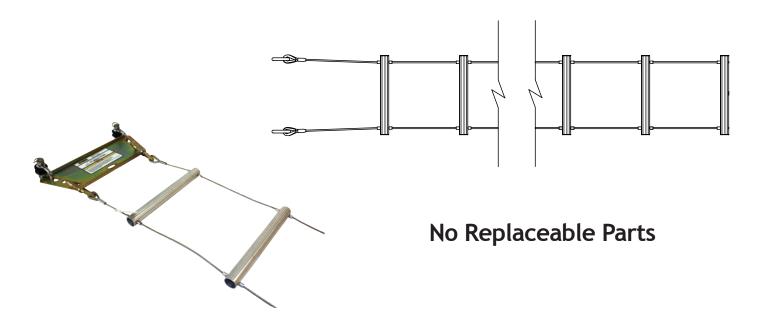
Bow Shackle Pulley - 3/8" (10mm) Cable



Horizontal Lifeline Rescue Ladder Mounting Bracket Product Number: 5200

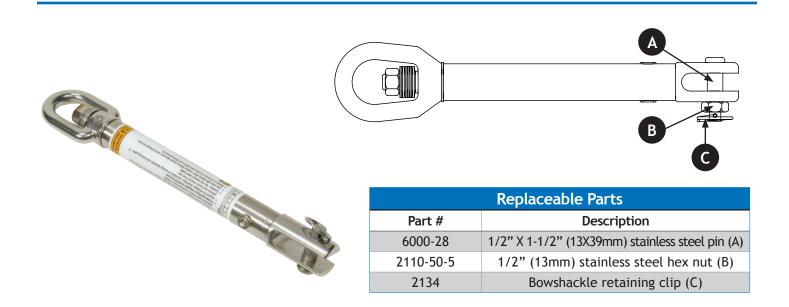
Horizontal Lifeline Rescue Ladder Mounting Bracket. Used with 5230 Wire Rope Rescue Ladder.

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Wire Rope Ladder for Horizontal Lifeline rescue Product Number: 5230

30' (9.1m) Wire Rope Ladder for Horizontal Lifeline rescue (#5200 bracket not included)

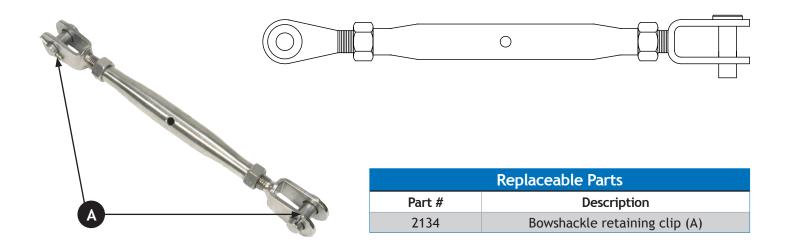


Skyline[™] HLL Energy Absorber Product Number: 6000

Shock absorber assembly made from stainless steel. 5.25" (13cm) travel at 2000 lbs. of force *Sold only as parts of complete engineered systems or to registered customer as replacement parts.)

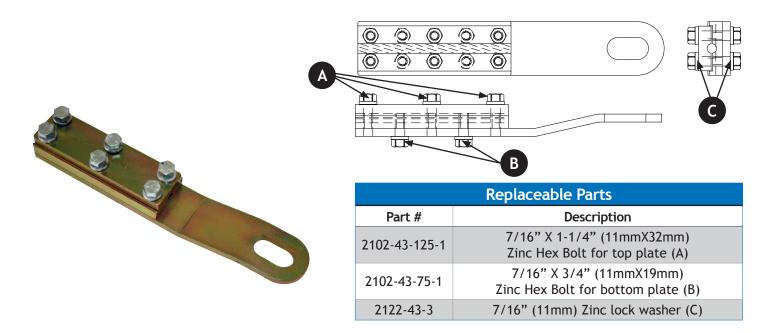






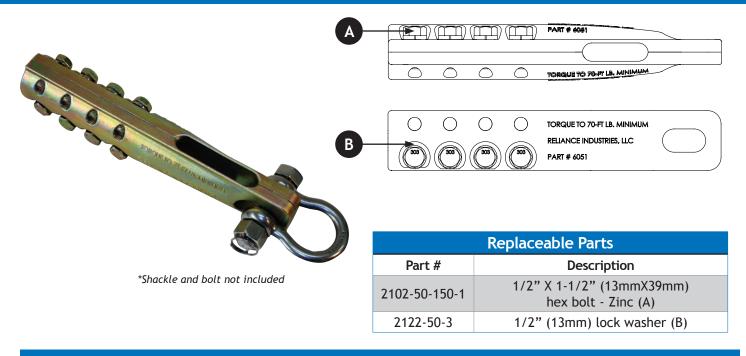
Stainless Steel Rigging Screws Product Number: 6021-1

For use as a component of a tieback assembly (6077) or permanent lifelines kit # (6300). 8" (20cm) travel adjustment. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



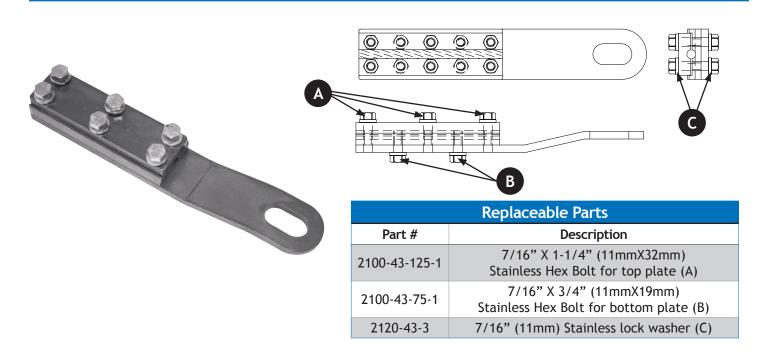
Zinc Plated Inline Cable Clamp Product Number: 6050

Can clamp anywhere along 3/8" (10mm) wire rope without crimping or damaging the cable. Zinc plated. (*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)



Cast Inline Clamp Product Number: 6051

1/2" (13mm) Cast Inline Clamp (bow shackle not included) for horizontal lifeline systems.



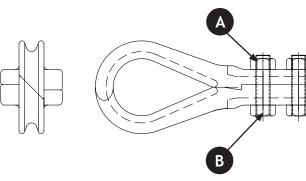
Stainless Steel Inline Cable Clamp Product Number: 6052

Can clamp anywhere along 3/8" (10mm) wire rope without crimping or damaging the cable. Stainless steel. (*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)









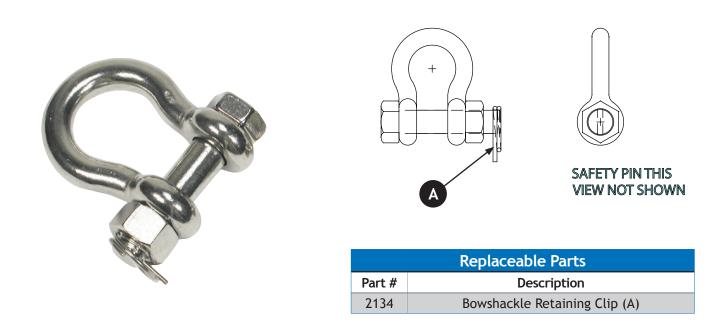
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M

Replaceable Parts		
Part #	Description	
2110-50-1	Nut in clamp (A)	
2100-50-250-1	1/2" X 2-1/2" (13mmX65mm) bolt in clamp (B)	
2120-50-3	Lock washer in clamp (C)	

3/8" (10mm) Large Loop Combo Clamp Wire Rope End Termination Product Number: 6055

All stainless steel, 4-bolt clamp assures maximum strength.

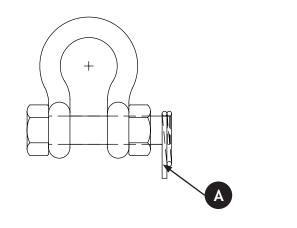
(*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)



Stainless Forged Bow Shackle 1/2" (13mm) Product Number: 6062

1/2" (13mm) Stainless steel forgedbow shackle. 6066 = 5/8" (16mm) size (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)







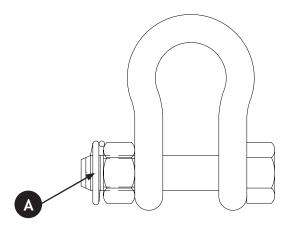
SAFETY PIN THIS VIEW NOT SHOWN

Replaceable Parts	
Part #	Description
2134	Bowshackle retaining clip (A)

Galvanized Forged Bow Shackle Product Number: 6063

1/2" (13mm) Galvanized Forged Bow Shackle





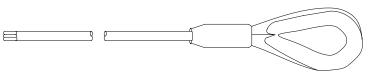
Replaceable Parts	
Part #	Description
2134	Bowshackle retaining clip (A)

Galvanized Forged Bow Shackle Product Number: 6067

5/8" (16mm) Galvanized Forged Bow Shackle







No Replaceable Parts

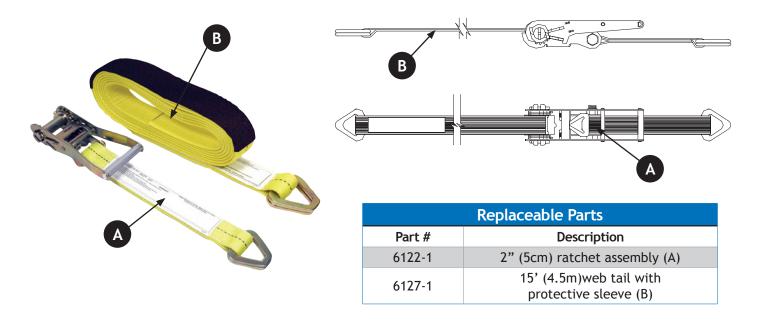
Skyline™ Lifeline Cable Product Number: 6070-XX

3/8" (10mm) 7x19 galvanized aircraft cable. 'XX' designates cable length; 200' (61m) max. length. Fitted with swaged flemish splice on one end and seized on free end. (*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)



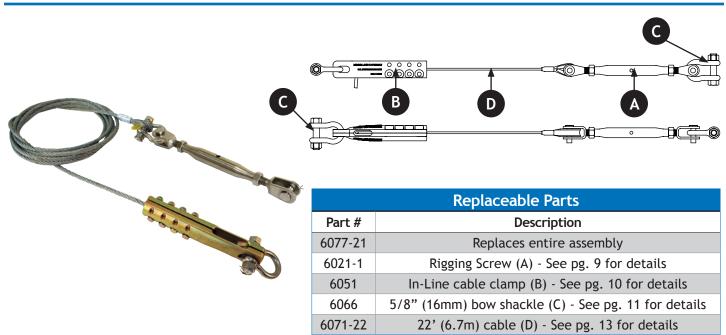
Cable Tieback Product Number: 6071-XX ('XX' indicates length in feet)

1/2" (13mm) 6x25 galvanized IWRC cable. Fitted with swaged flemish splice on one end and seized on free end . (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



2" (5cm) Ratchet Strap Tieback Assembly Product Number: 6076

Used for securing end stanchion termination on looped rebar systems. Standard 2" (5cm) ratchet with 15' (4.5m) tail. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



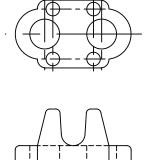
Cable Tieback Assembly 1/2" (13mm), Adjustable 21' (6.4m) Length Product Number: 6077-21

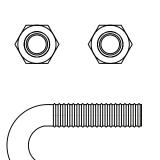
Galvanized Cable.

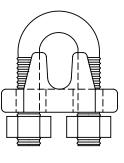
(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)











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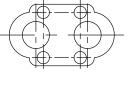
No Replaceable Parts

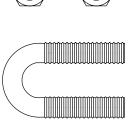
Wire Rope Clip Product Number: 6082

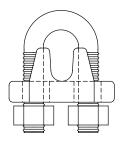
Stainless steel 3/8" (10mm) wire rope clips.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)







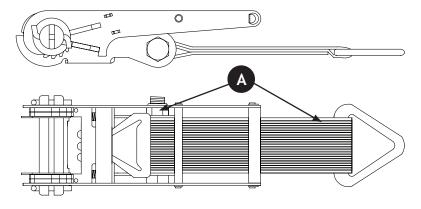


No Replaceable Parts

Wire Rope Clip Product Number: 6088

Stainless steel 1/2" (13mm) wire rope clips. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



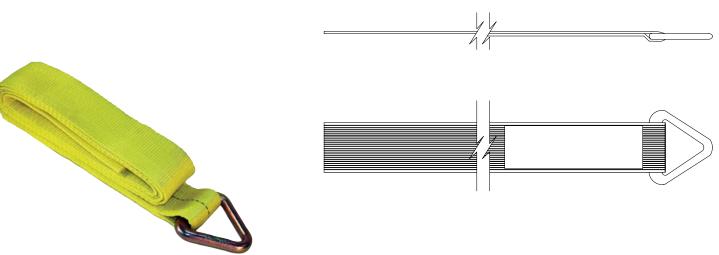


Replaceable Parts		
Part #	Description	
6090-1	Replaces entire Ratchet Assembly	
6090-2 Web strap with triangle ring and Ny-Lock nut at web attachment (A)		

3" (7.6cm) Ratchet Assembly Product Number: 6090

3" (7.6cm) Ratchet Assembly. For portable systems.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



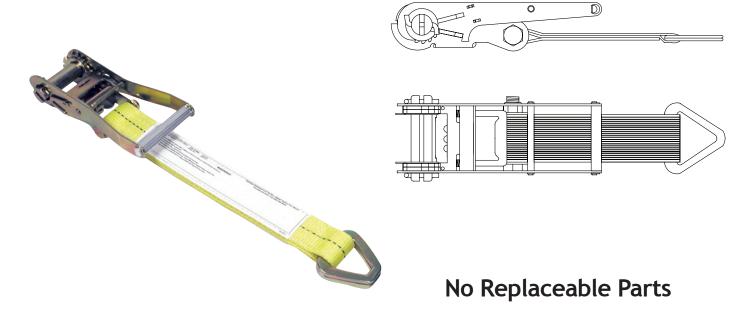
No Replaceable Parts

10' X 3" (3m X 7.6cm) Webbing Strap Assembly for Portable System Product Number: 6092

Triangle end. For use with 6090 ratchet assembly (sold separately). Component of 6310. (*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)

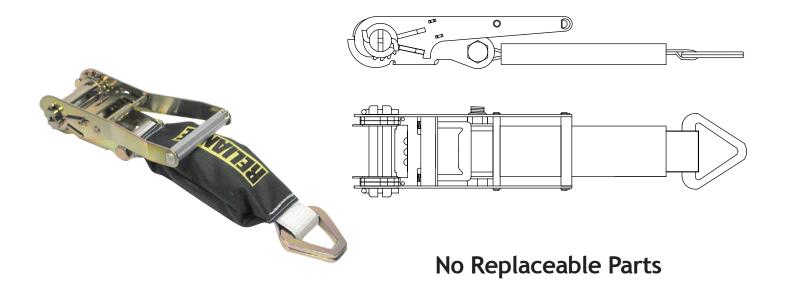






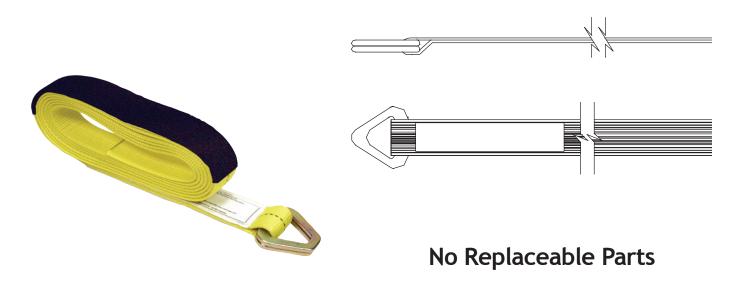
Tieback Ratchet Product Number: 6122

Used for looped rebar system. 2" (5cm) webbing. Used with 6127 web assembly (sold separately). (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



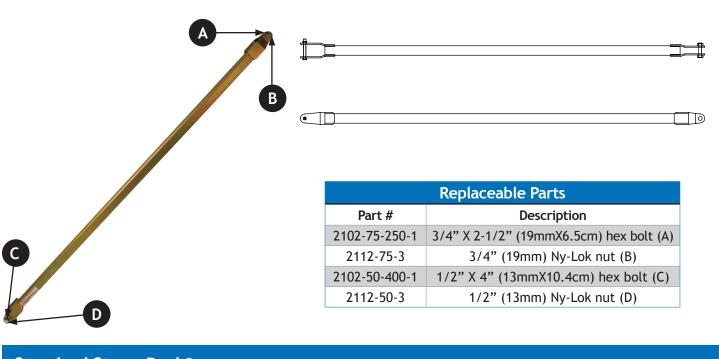
2" (5cm) Ratchet with Webbing Shock Absorber Product Number: 6123

Component of 6320-30 and 6320-60 temporary systems. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



15' x 2" (4.5m X 5cm) Tieback Ratchet Strap with Wear Sleeve Product Number: 6127

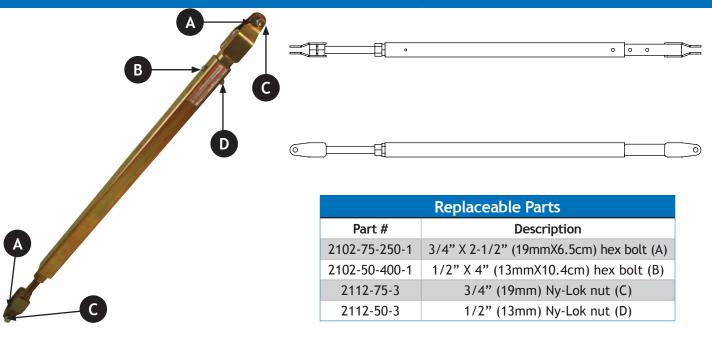
Used for looped rebar system. Use with 6122 ratchet assembly (sold separately). (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



Standard StrongBack® Product Number: 6140

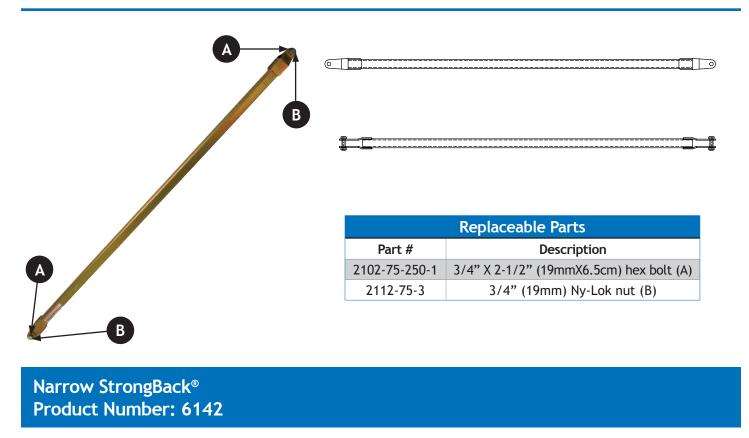
82" (2m) Standard Strong Back. End point anchor component for horizontal lifeline systems.





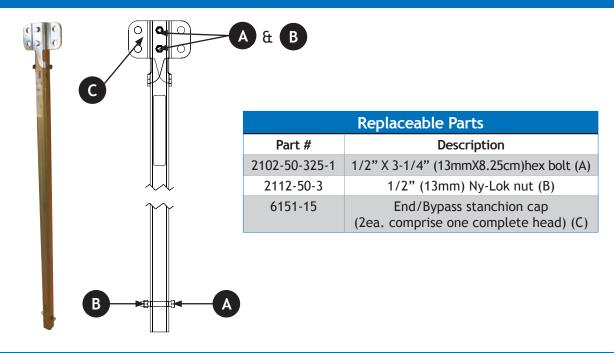
Adjustable StrongBack® Product Number: 6141

82" (2m) Adjustable Strong Back for horizontal lifeline end point anchorages.



82" (2m) Narrow Strong Back. End point anchor component for horizontal lifeline systems.

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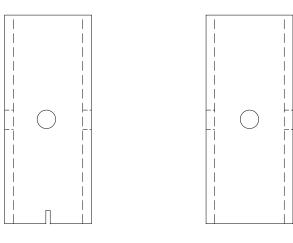


End / By-Pass Stanchion Product Number: 6151, 6178, 6163

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Combination End/By-Pass Stanchion for horizontal lifeline systems. Standard sizes: 6151 - 60" (1.5m) 6178 - 72" (1.8m) 6163 - 84" (2.1m)





No Replaceable Parts

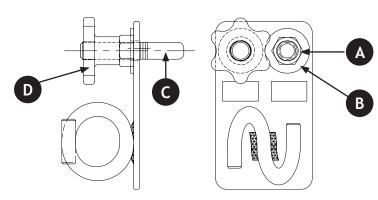
Weld-on Receiver for End and Bypass Stanchions Product Number: 6154

This is a low-cost alternative to beam clamps. 2" (5cm) ID. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)



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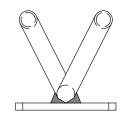


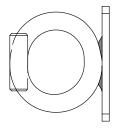
Replaceable Parts	
Part #	Description
2112-75-6	3/4" (19mm) hex heavy nut (A)
2122-75-2	3/4" (19mm) flat washer wide (B)
6200-29	J-bolt (C)
6200-30	Knob handle (D)

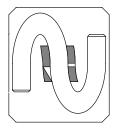
Clamp-on Bypass for Rebar Stanchion Systems Product Number: 6166

Side mount cable bypass for rebar. (*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)









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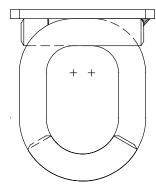
No Replaceable Parts

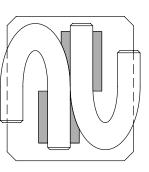
Weld-on Bypass Bracket Product Number: 6167

Weld-on Bypass Bracket, Side mount.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)





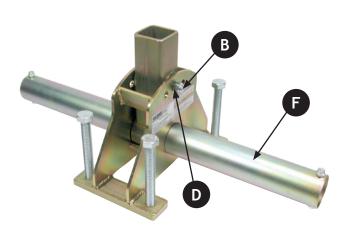


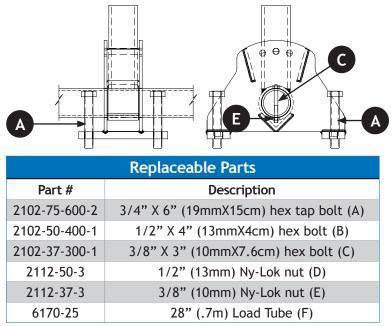
No Replaceable Parts

Weld-on Bypass Bracket Product Number: 6168

Top mount.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)

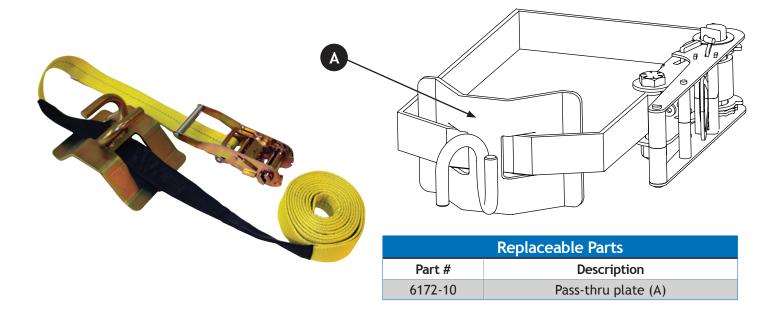




Receiver Bracket for Looped Rebar HLL Systems Product Number: 6170

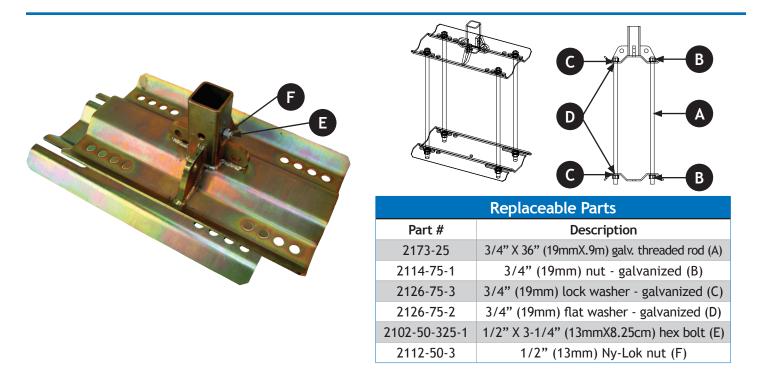
For use with 2" (5cm) square end stanchions and bypasses REL6152 & REL6155 style stanchions (sold separately). (*Sold only as parts of complete engineered systems or to registered customer as replacement parts.)





Ratchet Strap Bypass Assembly Product Number: 6172

Provides a temporary bypass point for horizontal lifeline systems utilizing a ratchet strap as opposed to a permanently installed bypass.



Concrete Beam Receiver Base (Upper And Lower Plate) Product Number: 6173

Two-piece system bolts to concrete beams and provides a receiver for horizontal lifeline system end and midpoint stanchion assemblies.

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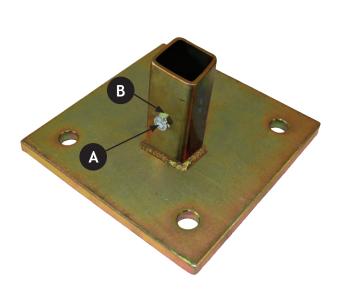


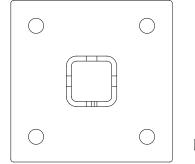


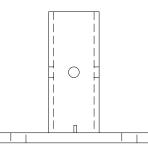
No Replaceable Parts

PVC Drop-In Sleeve for Stanchion Product Number: 6181

The PVC Drop-In Sleeve for Stanchion is cast in place in concrete and provides a receiver for horizontal lifeline end and midpoint stanchion assemblies.





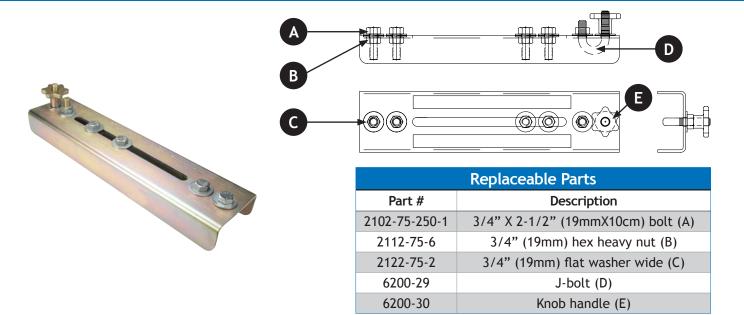


Replaceable Parts	
Part #	Description
2102-50-325-1	1/2" X 3-1/4" (13mmX8.25cm) hex bolt (A)
2112-50-3	1/2" (13mm) Ny-Lok nut (B)
2102-62-800-5	5/8" X 8" (16mmX20cm) threaded rod (not pictured)
3084-20	Concrete epoxy (not pictured)

Bolt Down Stanchion Receiver for Concrete Product Number: 6185-10

Bolt Down Stanchion Receiver for Concrete (sold as part of a complete horizontal lifeline system).

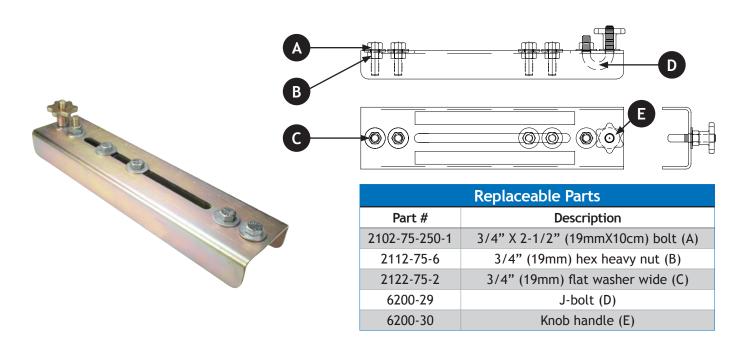




60" HLL Extension Bar Product Number: 6190

Used for Rebar systems.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)

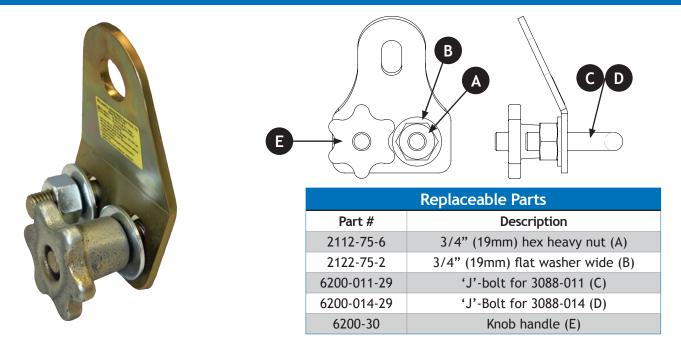


84" HLL Extension Bar Product Number: 6191

Used for Rebar systems.

(*Sold only as parts of complete engineered systems or to registered customers as replacement parts.)

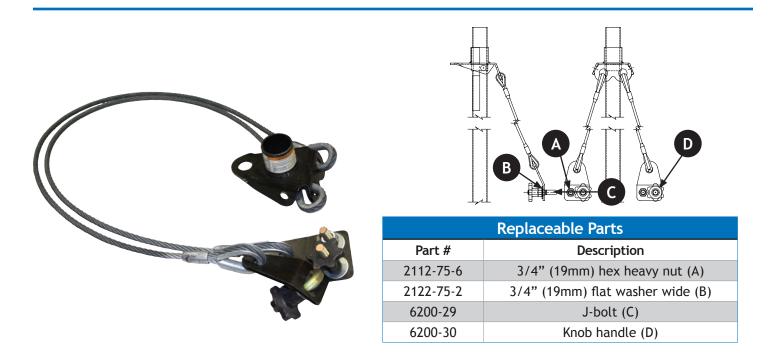
R



Rebar Tie-Back Anchor Plate Product Number: 6200-XX

R

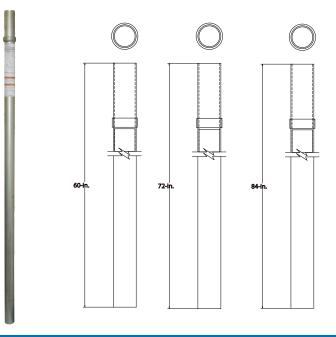
Rebar Tie-Back Anchor Plate 6200-011 for #6-#11 Rebar 6200-014 for #14 Rebar



60", 72", 84" (1.5m, 1.8m, 2.1m) Commercial Rebar Stanchion Head Tieback Assemblies Product Number: 6200-21, 6210-21, 6220-21

Stanchion head assembly with tieback cable assemblies for use with Concrete Rebar Stanchions. 6200-21 : 60" (1.5m), Gold color, used with 6200-23 stanchion. 6210-21 : 72" (1.8m), Silver color, used with 6210-23 stanchion. 6220-21 : 84" (2.1m), Black color, used with 6220-23 stanchion.



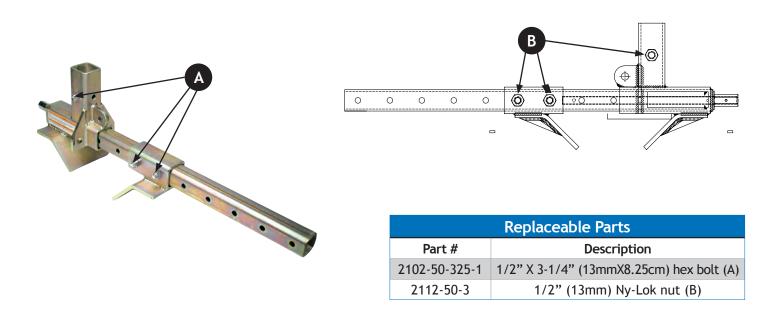


No Replaceable Parts

R

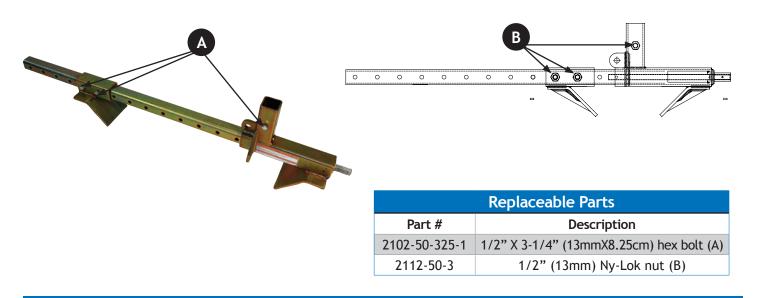
60", 72", 84" (1.5m, 1.8m, 2.1m) Concrete Rebar Stanchions Product Number: 6200-23, 6210-23, 6220-23

Commercial Rebar Stanchion Tube, 60", 72", 84" (1.5m, 1.8m, 2.1m). 6200-23 : Gold color, 6210-23 : Silver Color, 6220-23 : Black Color



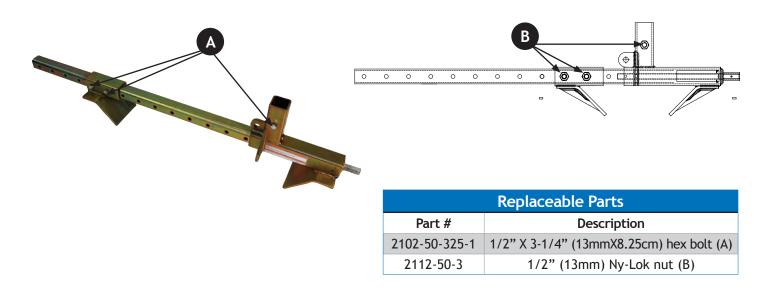
HLL Stanchion Beam Clamp (Wide) Product Number: 6230

HLL Stanchion Base. For use on I-beams. 6" - 28" (15cm - 71cm) clamp range, 1/2" - 2" (13mm - 5cm) flange thickness.



Horizontal Lifeline Stanchion Beam Clamp Product Number: 6231

Horizontal Lifeline Stanchion Beam Clamp. Clamps to I-beams to provide receiver for end and midpoint HLL stanchions. Fits 11"-38" width, 1/2" - 3" thick (28 - 96cm width 1.2 - 7.6cm thick)

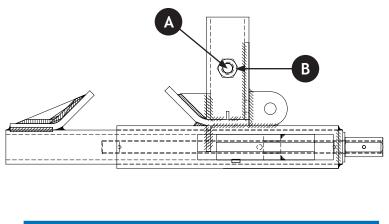


Horizontal Lifeline Stanchion Beam Clamp Product Number: 6233

Horizontal Lifeline Stanchion Beam Clamp. Clamps to I-beams to provide receiver for end and midpoint HLL stanchions. Fits 12"-38" width, 1/2" - 4" thick (30 - 96cm width 1.2 - 10.1cm thick)





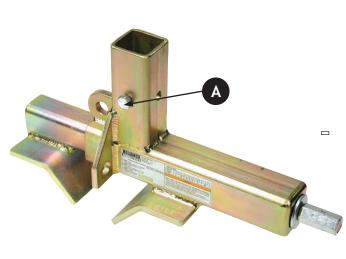


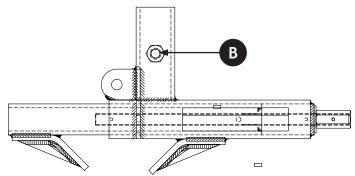
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Replaceable Parts	
Part #	Description
2102-50-325-1	1/2" X 3-1/4" (13mmX8.25cm) hex bolt (A)
2112-50-3	1/2" (13mm) Ny-Lok nut (B)

HLL Stanchion Beam Clamp (Inverted) Product Number: 6235

HLL Stanchion Base for use on I-beams. Underslung clamp. 4-1/2" - 14" (11cm - 35.5cm) clamp range, 1/2" - 1-1/2" (13mm - 65mm) flange thickness.



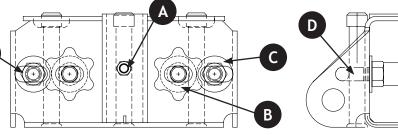


Replaceable Parts	
Part #	Description
2102-50-325-1	1/2" X 3-1/4" (13mmX8.25cm) hex bolt (A)
2112-50-3	1/2" (13mm) Ny-Lok nut (B)

HLL Stanchion Beam Clamp (Universal) Product Number: 6240

HLL Stanchion Base. For use on I-beams. 4-1/2" - 14" (11cm - 35.5cm) clamp range, 1/2" - 1-1/2" (13mm - 65mm) flange thickness.



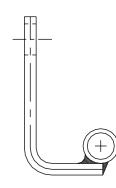


Replaceable Parts		
Part #	Description	
2102-50-150-1	1/2" X 1-1/2" (13mmX65mm) hex bolt (A)	
2112-75-6	3/4" (19mm) hex heavy nut (B)	
2122-75-2	3/4" (19mm) flat washer wide (C)	
6200-29	J-bolt (D)	
6200-30	Knob handle (E)	

Nelson Stud Bracket Base Product Number: 6260

Nelson Stud Bracket Base. Attaches to Nelson Studs to provide receiver for horizontal lifeline end and midpoint stanchion assemblies. 7-3/8" to 7-5/8" (18.7 to 19.3cm). Large selection of sizes available





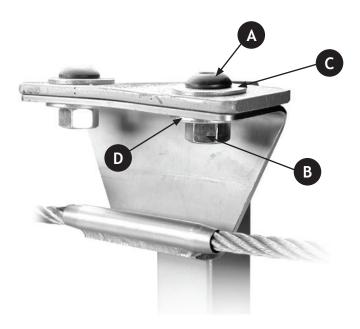
Replaceable Parts		
Part #	Description	
2100-37-200-3	3/8" X 2" (10mmX5cm) stainless bolt 82°	
2110-37-1	3/8" (10mm) stainless nut	
2120-37-1	3/8" (10mm) stainless flat washer	
2120-37-3	3/8" (10mm) stainless lock washer	

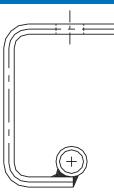
*All parts are attachment hardware - not shown here

Stainless Steel Horizontal Lifeline Hands-Free Bypass Support Product Number: 6452

Stainless Steel hands-free bypass suport. Side mount.





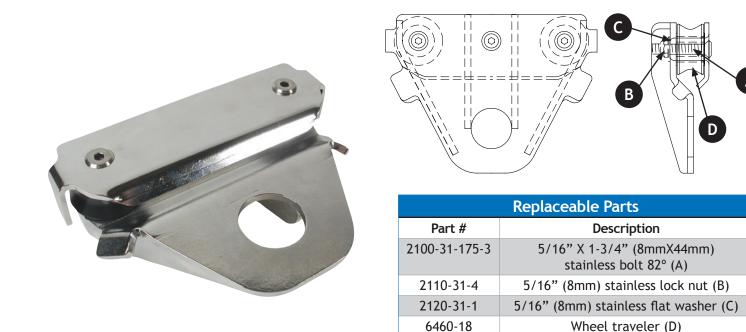


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Replaceable Parts		
Part #	Description	
2100-37-200-3	3/8" X 2" (10mmX5cm) stainless bolt 82° (A)	
2110-37-1	3/8" (10mm) stainless nut (B)	
2120-37-1	3/8" (10mm) stainless flat washer (C)	
2120-37-3	3/8" (10mm) stainless lock washer (D)	

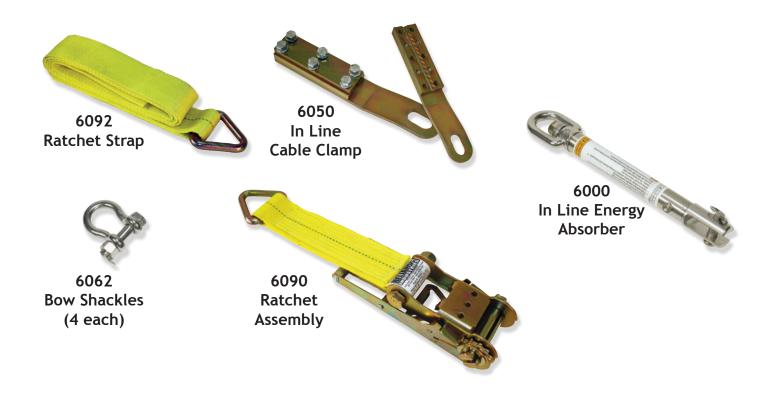
Stainless Steel Horizontal Lifeline Hands Free Bypass Support Product Number: 6454

Stainless steel hands-free bypass support top mount.



Horizontal Lifeline Hands Free Dual Wheel Traveler Product Number: 6461

Stainless steel dual wheel traveler. Used to support retractables on the HLL. Stainless. Use with 6454 topmount or 6452 side mount (sold separately)



Please Note : The 6310 is an integral part of most Reliance horizontal lifeline systems. Cable lengths vary according to the requirements for each individual system; cable is therefore not included with these components. For details on the cable component, please see pg. 13.

Replaceable Parts		
Part #	Description	
6310	Replaces entire system	
6092	Ratchet Strap - See pg. 16 for details	
6050	Inline Cable Clamp - See pg. 9 for details	
6000	In-Line Energy Absorber - See pg. 8 for details	
6062	Bow Shackles - See pg. 11 for details	
6090	Ratchet Assembly - See pg. 16 for details	

Portable Horizontal Lifeline System w/o anchorages or cable Product Number: 6310

Because these are Tuned Cable[™] technology systems, they're easy to install and will fit safely in more applications than any other systems on the market. After reviewing the design program (web-based with training or through Reliance specialist) for your application, choose appropriate cable length and anchorage terminations based on those needs for up to 4 men and 200 ft.

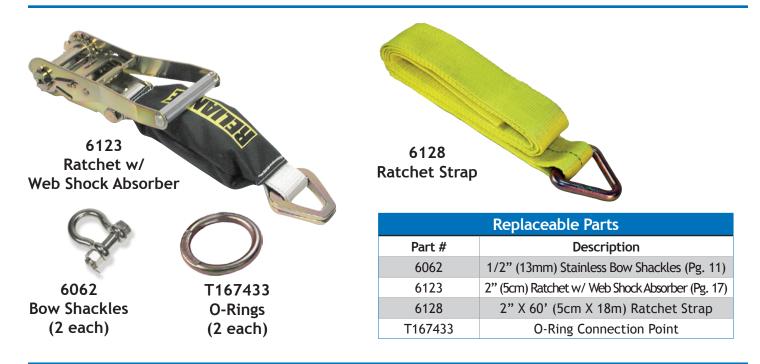
Components: 6000-Skyline Shock absorber-tensioner 6050-InlineCable Clamp 6090 3" (7.6cm) Ratchet 6092-10' X 3" (3m X 7.6cm) Tensioning Strap & mating hardware 6062-1/2" (13mm) shackles





30' (9m) Temporary Horizontal Lifeline System Product Number: 6320-30

30' (9m) Temporary Horizontal Lifeline. 2" webbing X 30' long. (5cm X 9m)



60' (18m) Temporary Horizontal Lifeline System Product Number: 6320-60

60' (18m) Temporary Horizontal Lifeline. 2" webbing X 60' long. (5cm X 18m)

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Notes

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Reliance Fall Protection P.O. Box 2046 Deer Park, TX 77536 Phone 281.930.8000 Toll-Free 888.362.2826 Fax 281.930.8666

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